

### Lustran ABS H605

ISO Shortname: ISO 2580-1 -ABS 0, MG, 105-30-16-25

Property	Test Condition	Unit	Standard	Value
<b>Rheological properties</b>				
Molding shrinkage, normal	60x60x2	%	ISO 294-4	0.4 - 0.6
Melt volume-flow rate	220 °C; 10 kg	cm <sup>3</sup> /(10 min)	ISO 1133	25
Molding shrinkage, parallel	60x60x2	%	ISO 294-4	0.4 - 0.6
<b>Mechanical properties (23 °C/50 % r. h.)</b>				
Yield stress	50 mm/min	MPa	ISO 527-1,-2	47
Tensile Strain at break	50 mm/min	%	acc. ISO 527-1,-2	> 15
Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	2400
Flexural strength	2 mm/min	MPa	ISO 178	72
Flexural modulus	2 mm/min	MPa	ISO 178	2400
Izod notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1A	17
Izod notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 180-1A	7
Yield strain	50 mm/min	%	ISO 527-1,-2	2.5
Charpy impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eU	90
Charpy impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eU	80
Charpy notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eA	17
Charpy notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eA	7
Ball indentation hardness		N/mm <sup>2</sup>	ISO 2039-1	105
<b>Thermal properties</b>				
Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	98
Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	102
Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	101
Burning behavior UL 94 (1.6 mm)	1.6 mm	Class	UL 94	HB
Burning rate (US-FMVSS)	2.0 mm	mm/min	ISO 3795	60
Glow wire test (GWFI)	2.0 mm	°C	IEC 60695-2-12	700
<b>Electrical properties (23 °C/50 % r. h.)</b>				
Relative permittivity	100 Hz	-	IEC 60250	3.1
Relative permittivity	1 MHz	-	IEC 60250	3.0
Dissipation factor	100 Hz	10 <sup>-4</sup>	IEC 60250	50
Dissipation factor	1 MHz	10 <sup>-4</sup>	IEC 60250	80
Electric strength	1 mm	kV/mm	IEC 60243-1	33
Comparative tracking index CTI	Solution A	Rating	IEC 60112	600
<b>Other properties (23 °C)</b>				
Density		g/cm <sup>3</sup>	ISO 1183	1.050
<b>Processing conditions for test specimens</b>				
Injection molding-Melt temperature		°C	ISO 294	240
Injection molding-Mold temperature		°C	ISO 294	70
Injection molding-Injection velocity		mm/s	ISO 294	240

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