

## Lustran ABS 650

High impact strength, high flow, injection molding grade.

Property	Test Condition	Unit	Standard	Value
<b>Rheological properties</b>				
Melt flow index	220 °C; 10 kg	g/(10 min)	ISO 1133	22
Molding shrinkage, normal		%	ISO 294-4	0.4-0.6
<b>Mechanical properties (23 °C/50 % r. h.)</b>				
Yield stress	50 mm/min	MPa	ISO 527-1,-2	44
Tensile Stress at break	50 mm/min	MPa	ISO 527-1,-2	33
Tensile Strain at break	50 mm/min	%	acc. ISO 527-1,-2	20
Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	2250
Flexural strength	2 mm/min	MPa	ISO 178	68
Flexural modulus	2 mm/min	MPa	ISO 178	2200
Izod notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1A	22
Izod notched impact strength	-20 °C	kJ/m <sup>2</sup>	ISO 180-1A	15
Izod notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 180-1A	9
Rockwell hardness		R Scale	ISO 2039-2	110
<b>Thermal properties</b>				
Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	91
Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	94
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	98
Burning behavior UL 94 (1.6 mm)	1.6 mm	Class	UL 94	HB
<b>Other properties (23 °C)</b>				
Density		g/cm <sup>3</sup>	ISO 1183	1.04
Gloss	60 °	-	ISO 2813	87

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### Disclaimer

#### Disclaimer for Sales products

This information and our technical advice - whether verbal, in writing or by way of trials - are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to verify the information currently provided - especially that contained in our safety data and technical information sheets - and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with the current version of our General Conditions of Sale and Delivery.

#### Test values styrenics

Unless specified to the contrary, the values given have been established on standardised test specimens at room temperature. The figures should be regarded as guide values only and not as binding minimum values. Kindly note that, under certain conditions, the properties can be affected to a considerable extent by the design of the mould/die, the processing conditions and the colouring. This is valid especially for CTI.

#### Processing note

Under the recommended processing conditions small quantities of decomposition product may be given off during processing. To preclude any risk to the health and well-being of the machine operatives, tolerance limits for the work environment must be ensured by the provision of efficient exhaust ventilation and fresh air at the workplace in accordance with the Safety Data Sheet. In order to prevent the partial decomposition of the polymer and the generation of volatile decomposition products, the prescribed processing temperatures should not be substantially exceeded. Since excessively high temperatures are generally the result of operator error or defects in the heating system, special care and controls are essential in these areas.

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